

INGCO

Die Grinder

EN Die Grinder









PDG4003 UPDG4003 PDG4003-6
PDG4003S PDG4003-8



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The symbols in instruction manual and the label on the tool

	Double insulated for additional protection.
	Read the instruction manual before using.
	CE conformity.
	Wear safety glasses, hearing protection and dust mask.
	Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice.
	Safety alert. Please only use the accessories supported by the manufacture.

GENERAL POWER TOOL SAFETY WARNINGS

! **WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work area safety

- a) **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tools in a damp location is unavoidable, use**

a residual current device (RCD) protected supply. *Use of an RCD reduces the risk of electric shock.*

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*
- d) **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e) **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- b) **Do not use the power tool if the switch does not turn it on and off.** *Any power tool that cannot be controlled with the switch is dangerous*

and must be repaired.

- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
- f) **Keep cutting tools sharp and clean.** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*
- g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical.** *This will ensure that the safety of the power tool is maintained.*

Additional Safety Warnings

Safety instructions for all operations

Safety Warnings Common for Grinding, Sanding, Wire Brushing, Polishing or Abrasive Cutting-Off Operations:

- a) **This power tool is intended to function as a grinder, sander, wire brush, polisher or cut-off tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.**
- b) **Operations such as grinding, sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.**
- c) **Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.**
- d) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool. Accessories running faster than their rated speed can break and fly apart.**
- e) **The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately guarded or controlled.**
- f) **Threaded mounting of accessories must match the grinder spindle thread. For accessories mounted by flanges, the arbour hole of the accessory must fit the locating diameter of the flange. Accessories that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.**
- g) **Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks, backing pad for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.**
- h) **Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtrating particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.**
- i) **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.**
- j) **Hold the power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.**
- k) **Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.**
- l) **Never lay the power tool down until the accessory has come to a complete stop. The spinning accessory may grab the surface and pull the power tool out of your control.**
- m) **Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.**
- n) **Regularly clean the power tool's air vents. The motor's fan will draw the dust inside the housing**

and excessive accumulation of powdered metal may cause electrical hazards.

o) Do not operate the power tool near flammable materials. *Sparks could ignite these materials.*

p) Do not use accessories that require liquid coolants. *Using water or other liquid coolants may result in electrocution or shock.*

Further safety instructions for all operations

Kickback and Related Warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation at the point of the binding.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

a) Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up. *The operator can control torque reactions or kickback forces, if proper precautions are taken.*

b) Never place your hand near the rotating accessory. *Accessory may kickback over your hand.*

c) Do not position your body in the area where power tool will move if kickback occurs. *Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.*

d) Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. *Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.*

e) Do not attach a saw chain woodcarving blade or toothed saw blade. *Such blades create frequent kickback and loss of control.*

Additional safety instructions for grinding and cutting-off operations

Safety Warnings Specific for Grinding and Abrasive Cutting-Off Operations:

a) Use only wheel types that are recommended for your power tool and the specific guard designed for the selected wheel. *Wheels for which the power tool was not designed cannot be adequately guarded and are unsafe.*

b) The grinding surface of centre depressed wheels must be mounted below the plane of the guard lip. *An improperly mounted wheel that projects through the plane of the guard lip cannot be adequately protected.*

c) The guard must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator. *The guard helps to protect the operator from broken wheel fragments, accidental contact with wheel and sparks that could ignite clothing.*

d) Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel. *Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.*

e) **Always use undamaged wheel flanges that are of correct size and shape for your selected wheel.** *Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage. Flanges for cut-off wheels may be different from grinding wheel flanges.*

f) **Do not use worn down wheels from larger power tools.** *Wheel intended for larger power tool is not suitable for the higher speed of a smaller tool and may burst.*

Additional safety instructions for cutting-off operations

Additional Safety Warnings Specific for Abrasive Cutting-Off Operations:

a) **Do not “jam” the cut-off wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut.** *Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback or wheel breakage.*

b) **Do not position your body in line with and behind the rotating wheel.** *When the wheel, at the point of operation, is moving away from your body, the possible kickback may propel the spinning wheel and the power tool directly at you.*

c) **When wheel is binding or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the cut-off wheel from the cut while the wheel is in motion otherwise kickback may occur.** *Investigate and take corrective action to eliminate the cause of wheel binding.*

d) **Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully re-enter the cut.** *The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.*

e) **Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback.** *Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.*

f) **Use extra caution when making a “pocket cut” into existing walls or other blind areas.** *The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.*

Additional safety instructions for sanding operations

Safety Warnings Specific for Sanding Operations:

a) **Do not use excessively oversized sanding disc paper. Follow manufacturers recommendations, when selecting sanding paper.** *Larger sanding paper extending beyond the sanding pad presents a laceration hazard and may cause snagging, tearing of the disc or kickback.*

Additional safety instructions for polishing operations

Safety Warnings Specific for Polishing Operations:

a) **Do not allow any loose portion of the polishing bonnet or its attachment strings to spin freely. Tuck away or trim any loose attachment strings.** *Loose and spinning attachment strings can entangle your fingers or snag on the workpiece.*

Additional safety instructions for wire brushing operations

Safety Warnings Specific for Wire Brushing Operations:


a) **Be aware that wire bristles are thrown by the brush even during ordinary operation. Do not overstress the wires by applying excessive load to the brush.** *The wire bristles can easily penetrate light clothing and/or skin.*

b) **If the use of a guard is recommended for wire brushing, do not allow any interference of the wire wheel or brush with the guard.** *Wire wheel or brush may expand in diameter due to work load and centrifugal forces.*

Residual risks

Even when the power tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the power tool's construction and design:

- a) Health defects resulting from vibration emission if the power tool is being used over longer period of time or not adequately managed and properly maintained.
- b) Injuries and damage to property to due to broken accessories that are suddenly dashed.

 **Warning!** This power tool produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this power tool.

SPECIFICATIONS

Model No.	PDG4003	PDG4003-6 (ISRAEL Plug)	PDG4003-8 (BS Plug)	PDG4003S (SAA Plug)	UPDG4003
Rated power input:	400W				400W
Rated voltage:	220-240V~50/60Hz				110-120V~60Hz
No-load speed:	15000-26000/min				15000-26000/min
Collet chuck diameter:	6mm				6mm
Max. wheel point diameter	25mm				1"

- Manufacturer reserves the right to change specifications without notice.
- Specifications may differ from country to country.

GENERAL SAFETY RULES

(For All Tools)

⚠ WARNING:


Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Do not change the plug in any way.** Double insula- tion  eliminates the need for the three wire grounded power cord and grounded power supply system.

5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord.**
These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
12. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions. Ordinary eye or sun glasses are NOT eye protection.

Tool Use and Care

15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
21. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
22. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.

SERVICE

23. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
24. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of electric shock or injury.

SPECIFIC SAFETY RULES

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to grinder safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. Accessories must be rated for at least the speed recommended on the tool warning label. Wheels and other accessories running over rated speed can fly apart and cause injury.
2. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
3. Always use safety glasses or goggles. Ordinary eye or sun glasses are NOT safety glasses.
4. Check the wheel carefully for cracks or damage before operation. Replace cracked or damaged wheel immediately. Run the tool at no load for about a minute, holding tool away from others. If wheel is flawed, it will likely separate during this test.
5. Hold the tool firmly.
6. Keep hands away from rotating parts.
7. Make sure the wheel is not contacting the workpiece before the switch is turned on.
8. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate poor installation or a poorly balanced wheel.
9. Watch out for flying sparks. Hold the tool so that sparks fly away from you and other persons or flammable materials.
10. Do not leave the tool running. Operate the tool only when hand-held.
11. Do not touch the workpiece immediately after operation; it may be extremely hot and could burn your skin.
12. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
13. Do not use water or grinding lubricant.
14. Do not use this tool as cutter.
15. ALWAYS wear proper apparel including long sleeve shirts, leather gloves and shop aprons to protect skin from contact with hot grindings.
16. Use of this tool to grind or sand some products, paints and wood could expose user to dust containing hazardous substances. Use appropriate respiratory protection.

SAVE THESE INSTRUCTIONS

⚠ WARNING:

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

SYMBOLS

The followings show the symbols used for tool.

V volts

n_0 no load speed

A amperes

☐Class II Construction

Hz hertz

.../min.....revolutions or reciprocation per minute

~ alternating current

FUNCTIONAL DESCRIPTION

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action

⚠ CAUTION:

- Before plugging in the tool, always check to see that the switch actuates properly and returns to the “OFF” position when the rear of the slide switch is depressed.
- Switch can be locked in “ON” position for ease of operator comfort during extended use. Apply caution when locking tool in “ON” position and maintain firm grasp on tool.



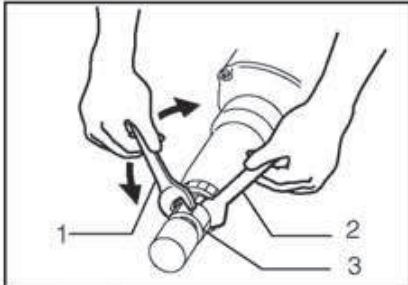
1. On/off switch

To start the tool, press the switch toward the “ON” position. To stop the tool, press the toward the “OFF” position.

ASSEMBLY

⚠ CAUTION:

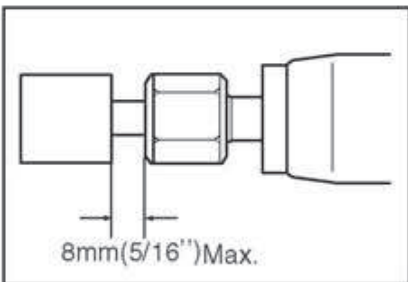
- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.



1. Wrench
2. Wrench
3. Collet nut

Installing or removing wheel point

Loosen the collet nut and insert the wheel point into the collet nut. Use the smaller wrench to hold the spindle and the larger one to tighten the collet nut securely.



The wheel point should not be mounted more than 8 mm (5/16") from the collet nut. Exceeding this distance could cause vibration or a broken shaft.

To remove the wheel point, follow the installation procedure in reverse.

⚠ CAUTION:

- A 6mm collet cone is provided as standard equipment.

OPERATION

Turn the tool on without the wheel point making any contact with the workpiece and wait until the wheel point attains full speed. Then apply the wheel point to the workpiece gently. To obtain a good finish, move the tool in the leftward direction slowly.

⚠ CAUTION:

- Apply light pressure on the tool. Excessive pressure on the tool will only cause a poor finish and overloading of the motor.

MAINTENANCE

 **CAUTION:**

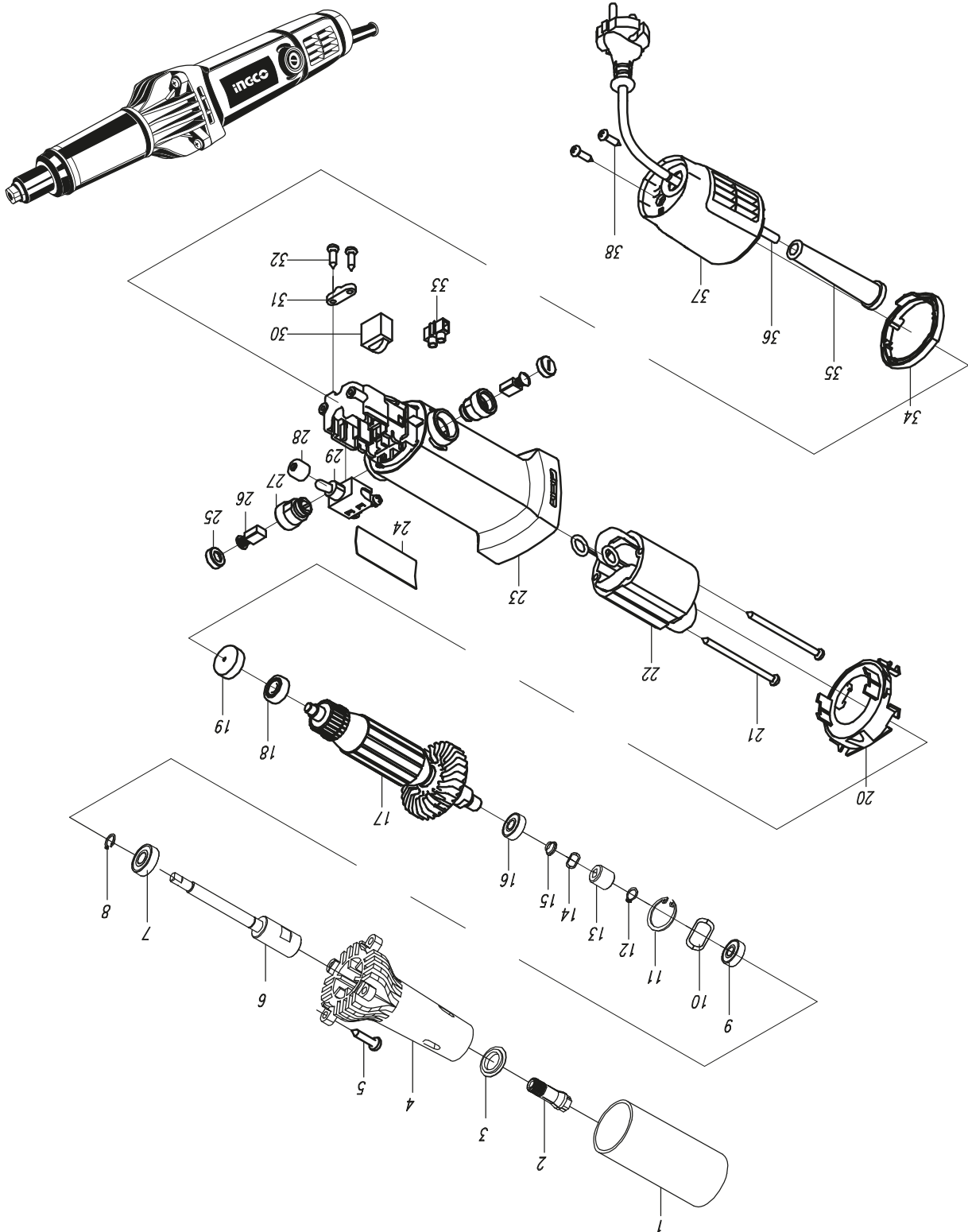
- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by INGCO Authorized Service Centers, always using INGCO replacement parts.

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EXPLODING VIEW

PDG4003,UPDG4003,PDG4003-6,PDG4003-8,PDG4003S Exploding view





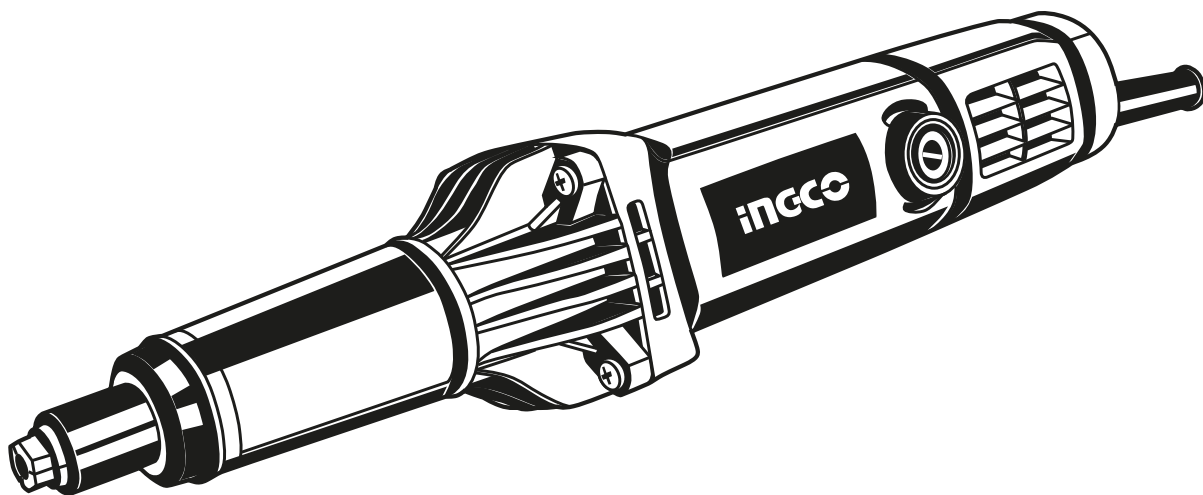
SPARE PART LIST

PDG4003,UPDG4003,PDG4003-6,PDG4003-8,PDG4003S Spare part list

No.	Part Description
1	rubber cover
2	chuck
3	dust cap
4	head capsule
5	screw4.8*20
6	spindle
7	bearing 6000
8	ring for spindle 10
9	bearing 608
10	washer
11	ring for spindle 20
12	ring for spindle 8
13	connecting
14	washer 8
15	washer
16	bearing 628
17	rotor
18	bearing 626

No.	Part Description
19	bearing sleeve 626
20	wind ring
21	screw 4.2*65
22	stator
23	housing body
24	brand
25	brush cover
26	carbon brush
27	brush holder
28	dust cap
29	switch
30	speed changge
31	17mm board
32	screw 4.2*14
33	connection cap
34	ornament
35	protector
36	cable
37	back cover
38	screw 4.2*12

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0616.V02

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